

MIG Welders

Head Office, Bolton

High Level Spec:

- Pay rate commensurate with skill level.
- 250 hours holiday per year including Bank Holidays.
- Basic hours: 6.30am – 4.30pm Monday-Thursday (38 hours per week)
- Additional hours may be required on Fridays.

Duties and Responsibilities:

Produce trailer chassis using jigs:

- Ensure all welds are of good quality paying particular notice to the beam mounting and drawbar structures
- All holes and bracketing are in the correct position
- Drain holes are in place to enable galvanising
- Overall finished chassis are to the dimensions of the drawings issued
- Check equipment regularly and report any faults

Produce trailer chassis parts using jigs:

- Ensure all welds are of good quality
- All parts are made to specified drawings
- All parts of the same type are identical and therefore interchangeable
- Check equipment regularly and report any faults
- Liaise with materials handlers to ensure parts stock levels in the welding bays do not fall below the agreed acceptable level

Skills Required:

- Previous welding experience.
- Able to read technical drawings.
- Able to work in a small team and on own initiative.
- Operate within Health & Safety requirements.
- Hardworking and conscientious.
- Excellent timekeeping and attendance.



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